

SC REMPLAST CAPS SRL 807200 MUNTENI, GALATI tel :+40 236 820 129 fax:+40 236 820 043 e-mail: office@remplastcaps.com	TECHNICAL SPECIFICATION number P 35	PRODUCT CODE: 30PP60 page 1/1
	ALUMINIUM PILFER – PROOF CAPS 30x60 mm	

<p>30x60 mm SARANEX (30H60 BVS)</p> <p>Closure drawing:</p>	<p>Closures dimensions are adapted to bottle finishes made in accordance with DIN 6094</p> <p>1.MATERIAL SPECIFICATION: Alloy: 8011A Temper: H14 Thickness: 0,23 +/- 0,01 mm Tensile strength: 110-150 N/mm² Elongation. A50, % min: ≥ 3 Anisotropy, % max: ≤ 2</p> <p>2.LACQUERS AND INKS: Internal lacquer type: Epoxy Phenolic - Mod. Polyester External lacquer type: Mod. Polyester DECORATION METHOD: Lithography and Offset printing: - Offset printing inks without heavy metals.</p> <p>3. LINERS: SARANEX liners: SARANEX / EPE / SARANEX Max. pressure for Saranex liner is 2,5- 3 bar Permeability of Saranex/EPE/Saranex layer\$ Oxygen permeability: 1,6±0,07 [cm³/m² . 24h . 0,1MPa] Water vapor permeability: 0,558±0,010 [g/m² . 24h . 0,1MPa]</p> <p>4. USE AND APPLICATION: For the closure of bottles with BVS bottles neck, in special for WINE.</p> <p>NOTE: Users has to verify the closure suitability with the specific bottled product and to guarantee the absence of chemical and organoleptic alterations.</p> <p>5. PACKAGING DETAILS: Quantity per box: 1.100 pcs Box dimensions: 60x40x35 cm Quantity per pallet: 30 boxes on pallet 120x100x225 cm Quantity per pallet: 24 boxes on pallet 80x100x225 cm</p>										
<p>CAPPING CONDITIONS:</p> <table> <tr> <td>Pressure block(deformation tools):</td> <td>Ø 27,5 x 1,5 mm</td> </tr> <tr> <td>Top head pressure force:</td> <td>1400 - 1800 N</td> </tr> <tr> <td>Side force - thread wheel:</td> <td>90 – 130 N</td> </tr> <tr> <td>Side force - skirt wheel:</td> <td>60 – 130 N</td> </tr> <tr> <td>Opening(removal) torque:</td> <td>0,8 - 1,8 Nm</td> </tr> </table> <p>NOTE: Removal torques are dependent on variations in glass and application conditions.</p> <p>Compliance with current regulations: Based on the declaration made by the suppliers of the raw materials used in production, we guarantee that all products are in conformity with European Community directives and comply with: Commission directive 94/62/EC concerning heavy metals; Regulation (EC) 1935/2004; Regulation (EC) 1895/2005. All resins, liners and additives comply with the following Regulations: Commission directive 2002/72/EC of 6 August 2002 relating to plastic materials and articles intended to come into contact with foodstuffs; Commission directive 2005/79/EC of 18 November 2005 amending Directive 2002/72/EC; Commission directive 2007/19/EC of 02 April 2007 amending Directive 2002/72/EC; FDA regulation; CFR 21, chapter 175.300 Resinous and polymeric coatings, CFR 21, chapter 177.1520 Olefin polymers</p> <p>STORAGE CONDITIONS: The closures shall be stored in well - ventilated area, away from direct sunlight, strong vapours and odours at temperatures 5°C - 30°C for the period of 1 (one) year after the date of production. The closures should be sold following the principle “first to come - first to go” (FIFO). Pallets should not be double stacked.</p> <p>NOTE: Before first application, closures must be tested by the bottler regarding to pressure retention and sensory influence under their specific closing conditions.</p>		Pressure block(deformation tools):	Ø 27,5 x 1,5 mm	Top head pressure force:	1400 - 1800 N	Side force - thread wheel:	90 – 130 N	Side force - skirt wheel:	60 – 130 N	Opening(removal) torque:	0,8 - 1,8 Nm
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